

Lighting up CEA Crops

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Outline

- When does supplemental lighting make sense?
- When do LED fixtures make sense over HID?
- Costs of lighting / calculator tools
- When do tunable spectra LEDs make sense?



Primary uses for horticultural lighting

- **Photosynthetic lighting (light quantity)**
 - Supplemental (in greenhouse)
 - Sole source (indoors/vertical farm/warehouse)
- **Photoperiodic lighting (light duration)**
 - Flowering/Vegetative
- **Light quality on plants**
 - Height
 - Leaf expansion
 - Red pigmentation (lettuce)
- (Insect and disease control)



Greenhouse lighting deserves a second look

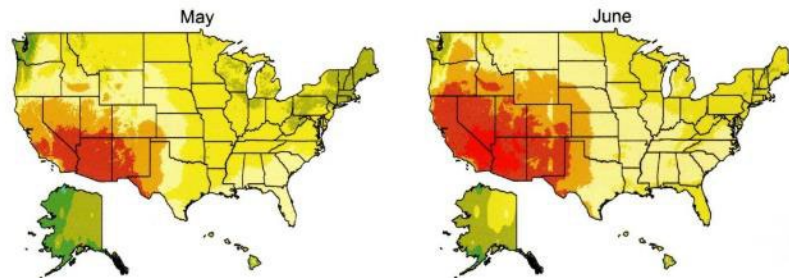
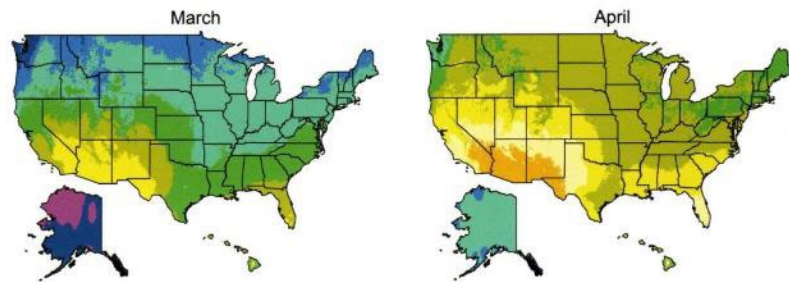
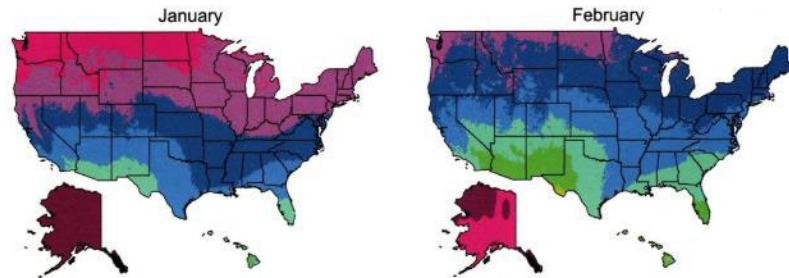
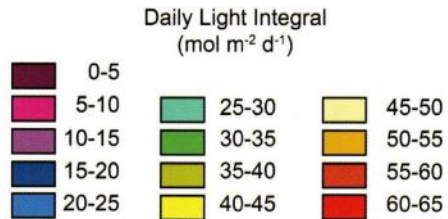
Lamp type	Photosynthetic Photon Efficacy ($\mu\text{mol}/\text{J}$)
HPS magnetic ballast 400 W (1994)	0.98
HPS magnetic ballast 1,000 W (2014)	1.16
HPS double ended electronic ballast (2014)	1.70
LED best in 2014	1.70
LED best in 2016	2.39
LED best in 2021 (reported via DLC)	3.69

When does supplemental lighting make sense?

You live in a northern climate

Average outside DLI by month

Faust and Logan (2018) HortScience 53(9):1250-1257



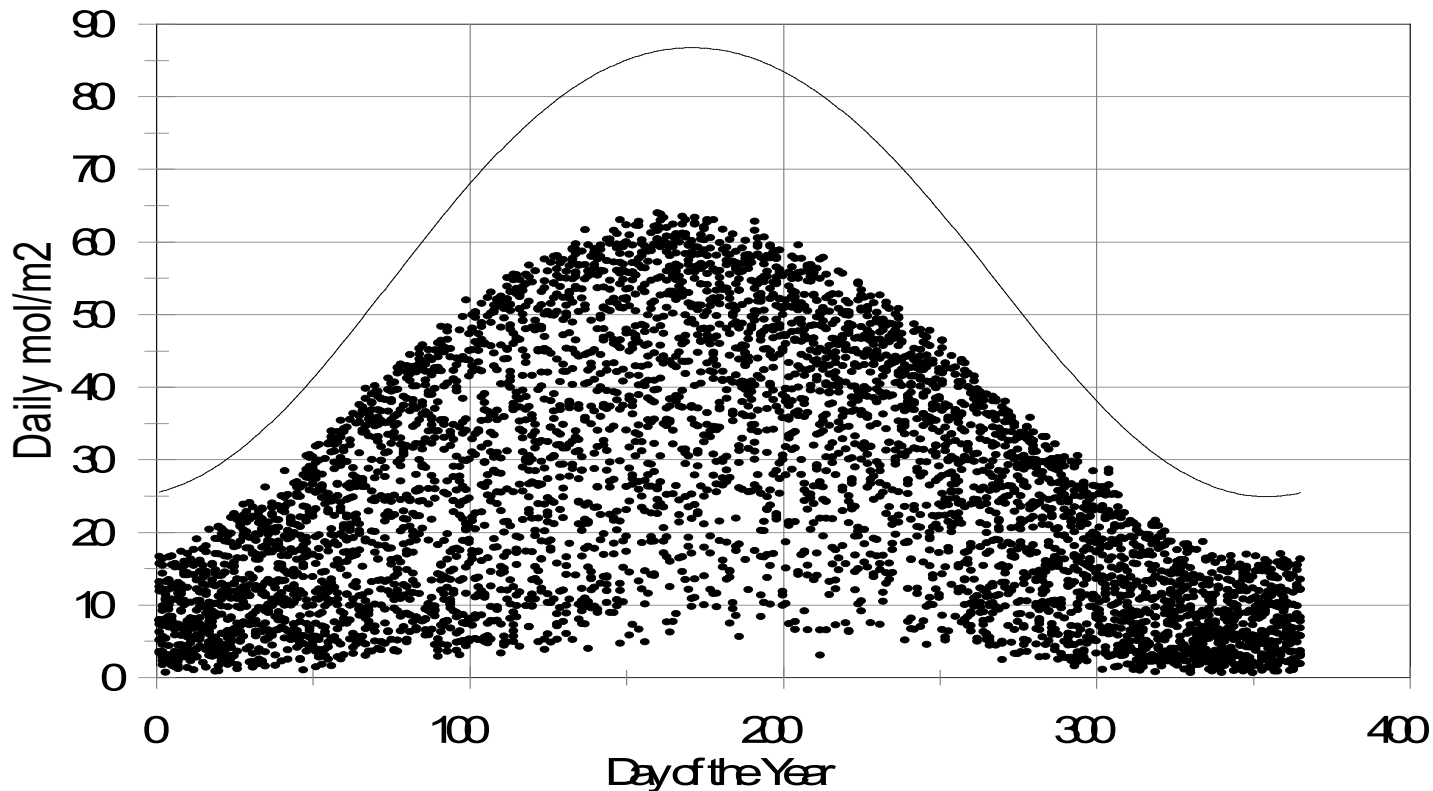
Note: typical greenhouse light transmission is 50-70%

When does supplemental lighting make sense?

Ithaca 1983-1996

Lou Albright

You produce crops during winter months



When does supplemental lighting make sense?

You notice issues with crop quality or yield from low light



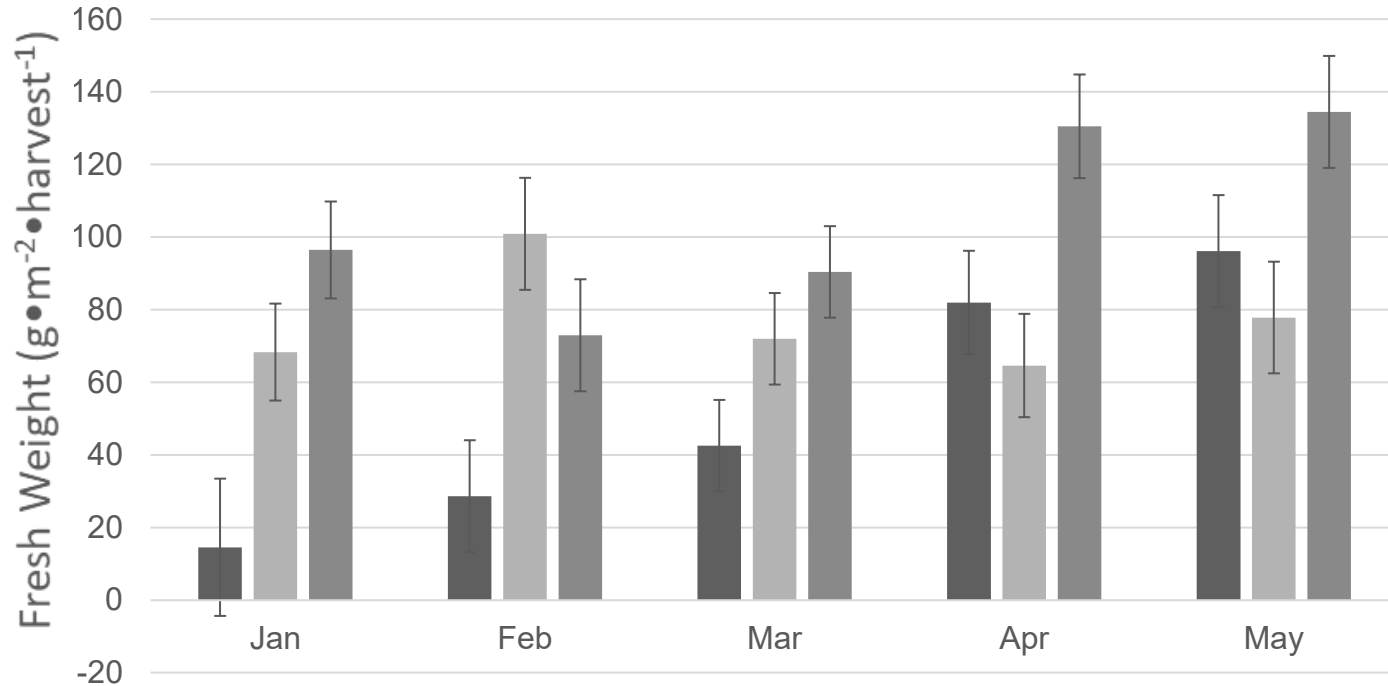
When does supplemental lighting make sense?

You notice issues with crop quality or yield from low light





Winter lighting strawberry 'Albion'



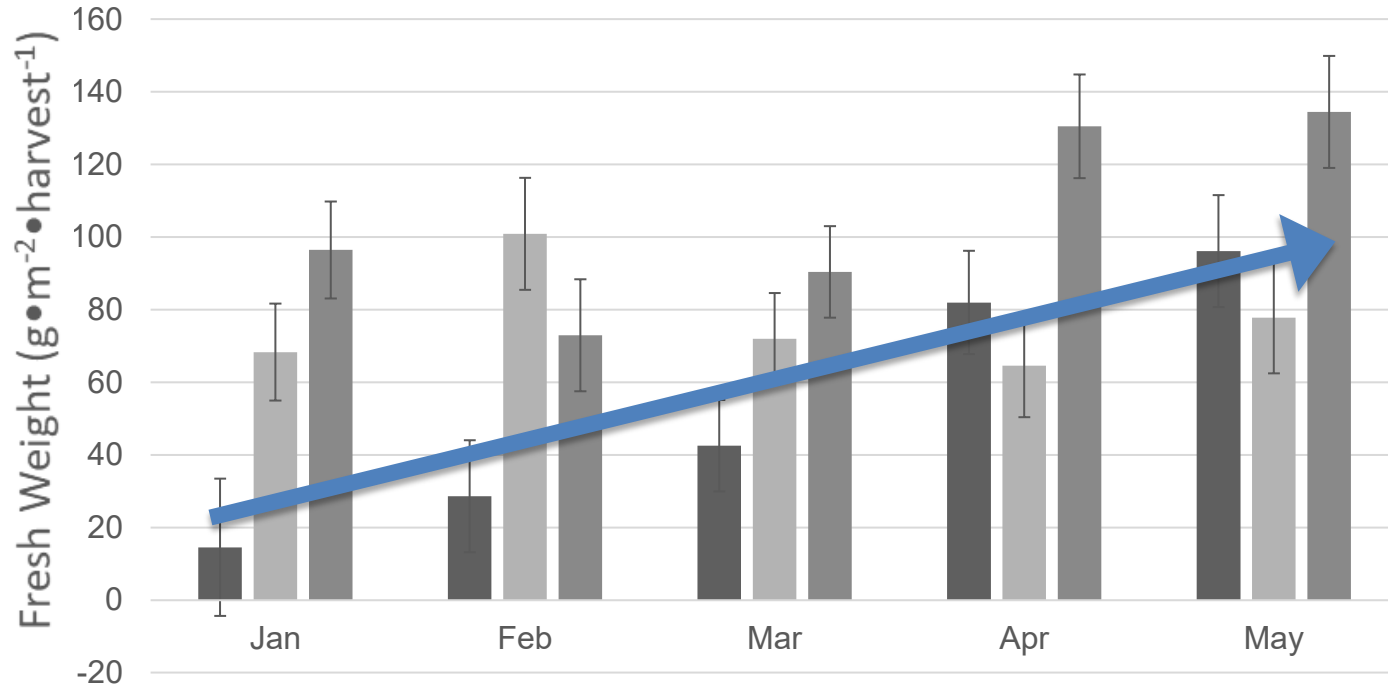
DLI set point 15 mol/m²/d

■ Ambient ■ HPS ■ LED

Jonathan Allred, Cornell



Winter lighting strawberry 'Albion'



DLI set point 15 mol/m²/d

■ Ambient ■ HPS ■ LED

Jonathan Allred, Cornell

When does supplemental lighting make sense?

You wish to speed up crop turns

Pansy grown for 3 weeks under different lamps

DLI ($\text{mol}\cdot\text{m}^{-2}\cdot\text{d}^{-1}$)

8

10

12.5

16

19.5

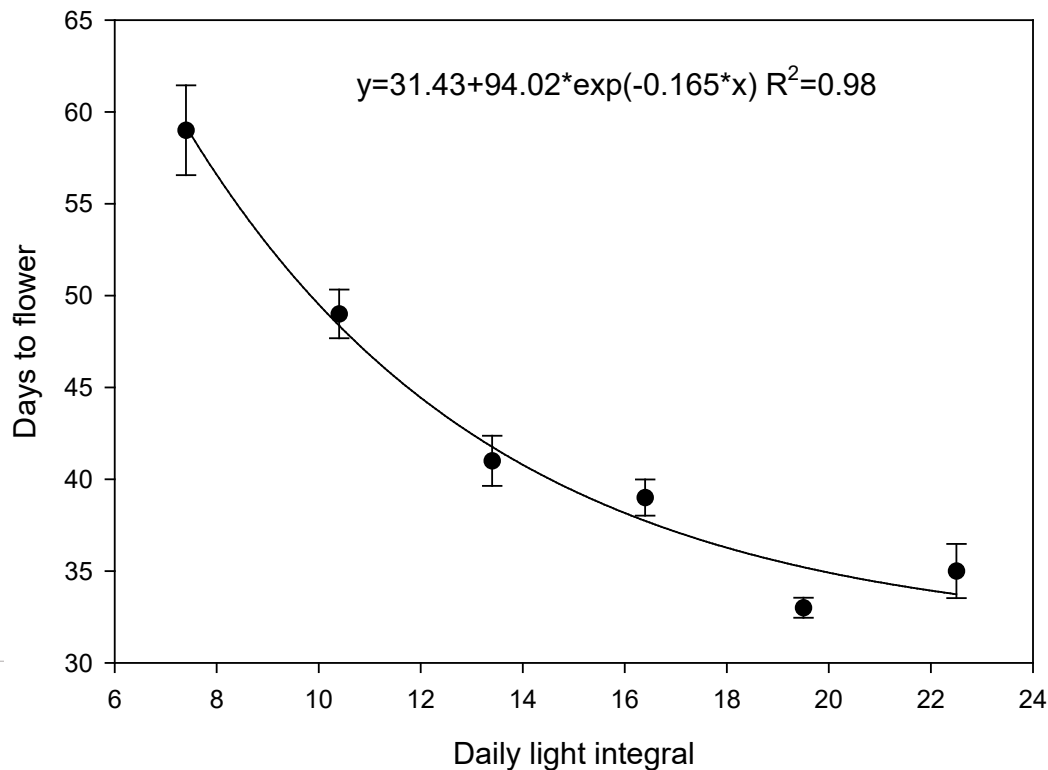
23



When does supplemental lighting make sense?

You wish to speed up crop turns

Increasing light integral decreases time to flower for Pansy 'Crystal Bowl Supreme Yellow' (LD)



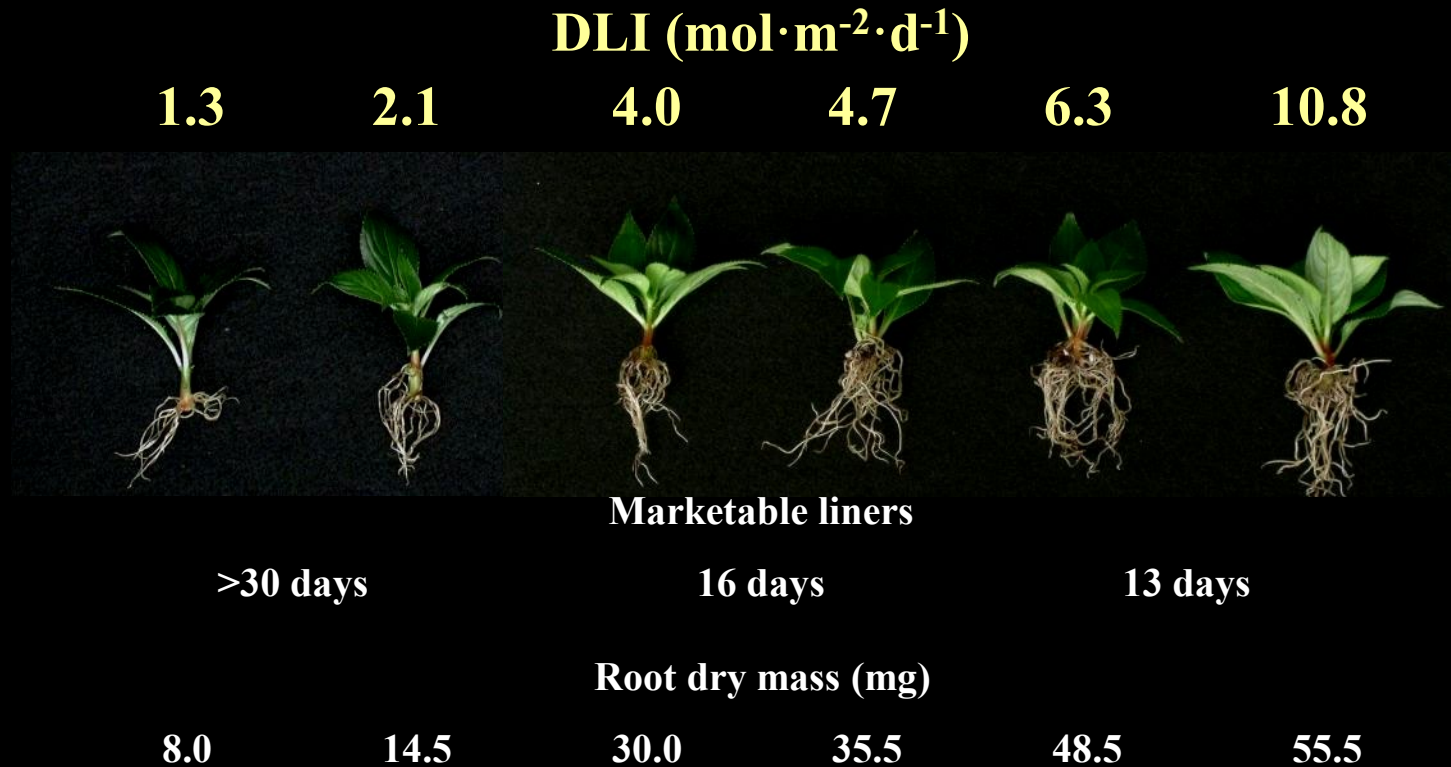
When does supplemental lighting make sense?

High density crops (plugs, liners, seedlings)



New Guinea Impatiens 'Harmony White' Cuttings after 16 d of propagation

Source
Roberto Lopez, MSU



When does supplemental lighting make sense?

Ex: *Argyranthemum* at 73/70 Fin a double-poly greenhouse in Grand Rapids, MI

High density crops (plugs, liners, seedlings)

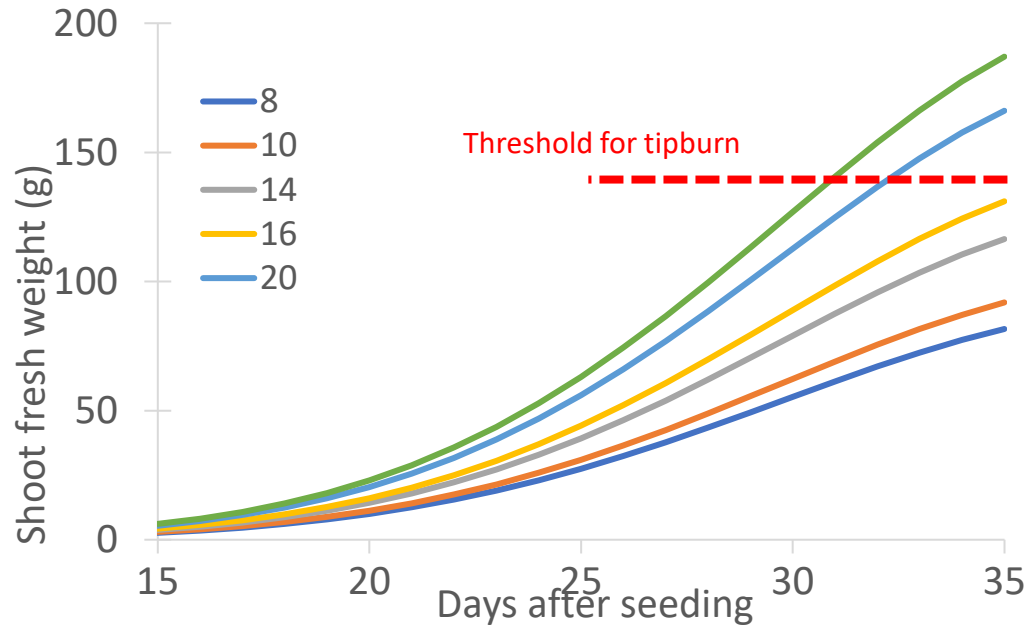
	Prop. DLI (mol m ⁻² d ⁻¹)	Heating cost (\$/sf)	Lighting costs (\$/sf)	Total heat + light cost (\$/sf)
No suppl. Light	7	\$1.28 (5 weeks)	\$0	\$1.28
Suppl. Light	12	\$0.75 (3 weeks)	\$0.03 (2 weeks)	\$0.78

Heating with natural gas
15 x 400 W HPS lamps (75 $\mu\text{mol m}^{-2} \text{s}^{-1}$) for 18 hr

Source: Roberto Lopez, MSU

Head Lettuce

- 12 to 17 mol·m⁻²·d⁻¹ if vertical airflow fans are installed
- Greater light → increased incidence of tipburn
- Lower light → longer crop turn or lower biomass
- Photoperiod: continuous lighting (24 hr) can be used



'Ostinata' lettuce fresh weight response to DLI
Adapted from A.J. Both, 1997

Lettuce



Symptoms of low light



Symptoms of high light

Baby Leaf Greens

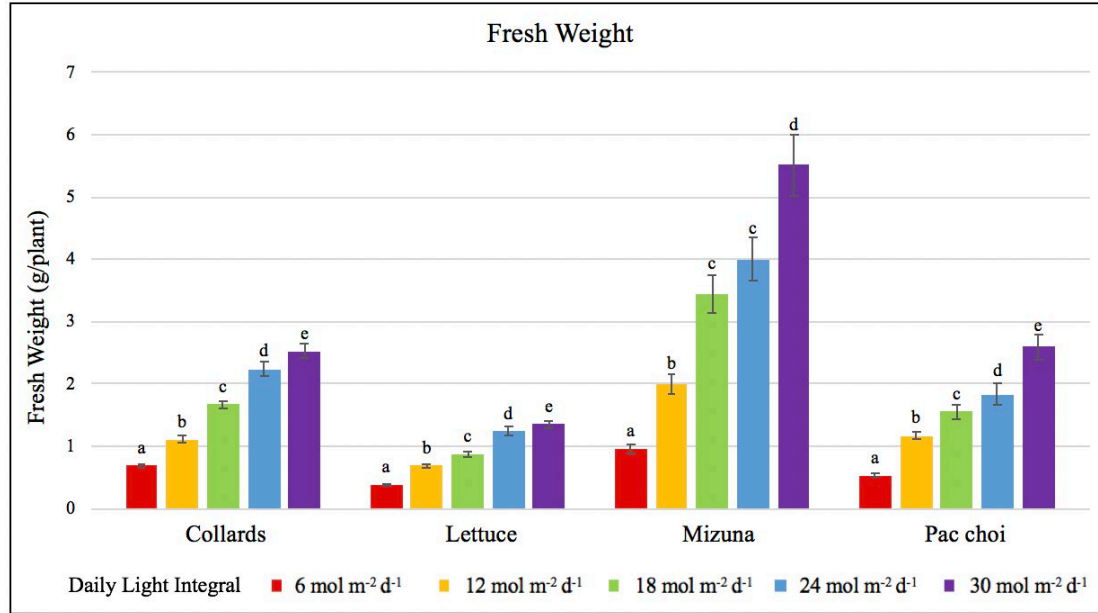
- 18 to 30 mol·m⁻²·d⁻¹ (depending on crop)
- Not sensitive to tipburn at young age
- Lower light → longer crop turn or lower biomass
- Photoperiod: depends on species



Collards



Lettuce



Baby leaf greens yield increased up to 24-30 mol·m⁻²·d⁻¹

Herbs

- 12 to 20+ mol·m⁻²·d⁻¹ (depending on species)
- Need for more research
- Photoperiod: depends on species
 - Long day
 - Cilantro, dill, peppermint, spearmint
 - Short day
 - 'Blue Spice' basil, Stevia
 - Day neutral
 - 'Genovese' basil, oregano

Sweet Basil 'Nufar'

3 weeks after transplant

mol·m⁻²·d⁻¹ during seedling stage

6

12

23

35



Vine crops

Cucumbers

- Minimum: $15 \text{ mol}\cdot\text{m}^{-2}\cdot\text{d}^{-1}$, Optimum: 30+

Tomatoes

- Minimum: $20 \text{ mol}\cdot\text{m}^{-2}\cdot\text{d}^{-1}$, Optimum: 30+

Sweet Peppers

- Minimum: $15 \text{ mol}\cdot\text{m}^{-2}\cdot\text{d}^{-1}$, Optimum: 20+

Photoperiod: all day-neutral plants for flowering

- Tomatoes and peppers require a 6-hour dark period
 - Continuous light causes physiological disorder (leaf chlorosis, smaller plant size and yield)



What type of light?



When do LED fixtures make sense over HID?

Ex: Lettuce, glass greenhouse

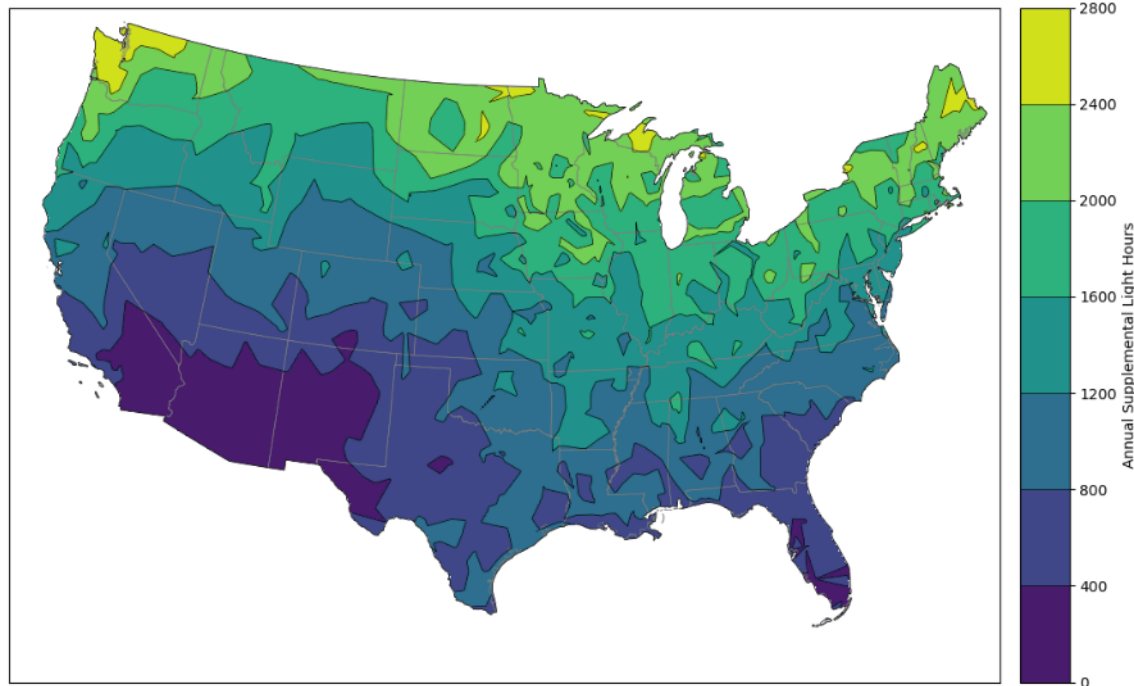
Lighting for
several
hundred
hours per
year

Examples

- year-round vegetable production in northern climates
- sole source lighting

Plant Factory

8760



Katherine Rogers and Kale Harbick

DLI target: $17 \text{ mol}\cdot\text{m}^{-2}\cdot\text{d}^{-1}$

Fixtures provide $200 \text{ }\mu\text{mol}\cdot\text{m}^{-2}\cdot\text{s}^{-2}$ PPFD

When do LED fixtures make sense over HID?

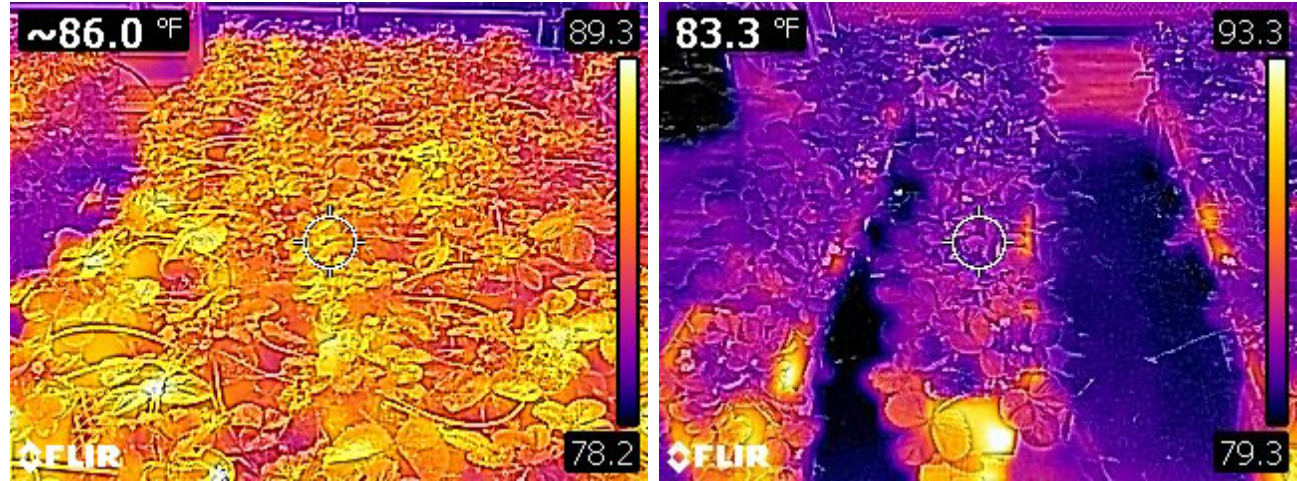
Electricity costs are expensive

Costs per kWh vary from 8.8¢ (OK) to 22.7¢ (RI)
Residential prices
U.S. average is 13.2¢

State	Cost (¢/kWh)
Hawaii	32.1
Rhode Island	22.7
Massachusetts	22.5
Alaska	21.8
Connecticut	21.5
New Hampshire	20.0
California	18.3
New York	17.3
Maine	17.3
Vermont	16.7

When do LED fixtures make sense over HID?

Need to add light during warm cloudy days (and don't want to add additional heat to canopy)



Thermal images of strawberry plants under supplemental HPS lighting (Left) and ambient solar irradiance (right)

When do LED fixtures make sense over HID?

Not relying on HIDs to fulfill greenhouse heating requirements

- Some greenhouses account for waste heat from HID and reduce boiler size accordingly
- LEDs still provide some waste heat



When do LED fixtures make sense over HID?

Limitations to electrical grid
– adopting LEDs may help you expand without adding electrical capacity



Selecting a lighting fixture

- **Photosynthetic photon efficacy**
 - Typical units $\mu\text{mol}/\text{j}$
 - Note: $\text{umol}/\text{j} \times 3.6 = \text{mol}/\text{kWh}$
- **Initial cost (\$/fixture x # of fixtures)**
- Lifespan (often reported to 70 or 90% output)
- Bulb replacement cost
- Installation cost
- Shading of fixture
- Uniformity of light plan
- Wavelength/light quality?



Which LEDs meet energy efficiency and reliability criteria?

DLC Horticultural Lighting Qualified Products List (QPL)

- Fixtures registered with DLC meet several minimum requirements
- Fixtures design for North American AC line voltage
- Many utility companies use this list to decide if a fixture qualifies for energy efficiency incentives
- Specification revised every 2 years to become more rigorous

Which LEDs meet energy efficiency and reliability criteria?

DLC Horticultural Lighting (version 2.1), minimum requirements:

- Photosynthetic Photon Efficacy (PPE) $\geq 1.9 \mu\text{mol}/\text{j}$
- Photon Flux Maintenance (Q_{90}) $\geq 36,000$ hours
 - i.e. # of hours until light output is degraded to 90% of original output
- Driver lifetime $\geq 50,000$ hours
- Fan lifetime $\geq 50,000$ hours
- Warranty: fixtures ≥ 5 years; lamps ≥ 3 years

Design Lights Consortium



TESTED PHOTOMETRIC PERFORMANCE

Tested Photosynthetic Photon Efficacy (400-700nm) ⓘ	3.46 $\mu\text{mol/J}$
Tested Photosynthetic Photon Flux (400-700nm) ⓘ	1821 $\mu\text{mol/s}$
Tested Photon Flux Blue (400-500nm) ⓘ	196 $\mu\text{mol/s}$
Tested Photon Flux Green (500-600nm) ⓘ	103 $\mu\text{mol/s}$
Tested Photon Flux Red (600-700nm) ⓘ	1522 $\mu\text{mol/s}$
Tested Photon Flux Far Red (700-800nm) ⓘ	9 $\mu\text{mol/s}$



Tested Performance Criteria

Tested Photosynthetic Photon Flux ($\mu\text{mol/s}$)

1480 - 5000



Tested Photon Flux Blue ($\mu\text{mol/s}$)

1460 - 5000



Tested Photon Flux Green ($\mu\text{mol/s}$)

380 - 5000



Tested Photon Flux Red ($\mu\text{mol/s}$)

1940 - 5000



Tested Input Wattage

0 - 2000



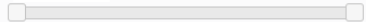
Tested Photosynthetic Photon Efficacy ($\mu\text{mol/J}$)

3.1 - 5



Tested Power Factor

0.88 - 1



Tested Total Harmonic Distortion

0 - 0.24



Tested DC Photon Efficacy (280-800nm)

1.8 - 5





Clear All Filters

Manufacturer +

Listing Status +

Listed Products

Technical Requirements Version Number +

Product Function +

Product Categories +

State Compliance +

H-PLS0JDZ	VR-2X-l-x-xx-xxx-xx-x	Fluence Bioengineering Inc.	Fluence Bioengineering	VYPR 2x PhysioSpec Indoor
H-0WNDYAR	HT-02 Uniformity Pro 320W	FGI	Forever Green Indoors Inc	FGI Uniformity Pro 320
H-ZI8J8X3	HT-02 Uniformity Pro 640W	FGI	Forever Green Indoors Inc	FGI Uniformity Pro LED
H-AMU5JMO	ZK2-ML600-[SP01,SP02]/D	SANANBIO	Fujian Sanan Sino-Science Photobiotech Co., Ltd	625W LED grow light
H-S0025G3	ZK2-TL300-[SP01,SP02]/D	SANANBIO	Fujian Sanan Sino-Science Photobiotech Co., Ltd	300W LED grow light
H-CNRSSYT	ZK2-TL600-[SP01,SP02]/D	SANANBIO	Fujian Sanan Sino-Science Photobiotech Co., Ltd	600W LED grow light
H-R0A9JR4	GEHTL-HPPB4-(2,3)NX1	GE Current a Daintree company	GE Current, a Daintree company	ARIZE ELEMENT L1000

- Lighting research
- Webinars
- Newsletter
- Annual short-course

The screenshot displays the GLASE website with a dark teal header. The navigation menu includes: ABOUT, MEMBERSHIP, RESOURCES, CALENDAR, EVENTS, and MY ACCOUNT. The main content area features six webinar series cards arranged in a 2x3 grid. Each card includes the GLASE logo, a title, a subtitle, a date, and a list of speakers with their affiliations. The GLASE logo consists of a stylized green leaf and a white grid pattern.

GLASE GREENHOUSE LIGHTING & SYSTEMS ENGINEERING

ABOUT ▾ MEMBERSHIP ▾ RESOURCES ▾ CALENDAR EVENTS ▾ MY ACCOUNT ▾

GLASE Webinar Series

Using design software to create financial models for CEA

David Caesar
Agritecture Consulting

October 19, 2023

GLASE Webinar Series

AI Technology at the Controlled Environment Agriculture Innovation Center

Dr. Michael Evans (CEA Innovation Center)
Dr. Kaylee South (CEA Innovation Center)
Mitchell Down (CEA Innovation Center)

September 23, 2023

GLASE Webinar Series

Towards a Sustainable Lifecycle in Controlled Environment Agriculture (CEA)

Maya Ezzeddine
Schneider Electric

August 17, 2023

GLASE Webinar Series

Showcase of greenhouse lighting technology and GLASE research

Elizabeth Kolassa (Rensselaer Polytechnic Inst.)
Timothy Sheffield (Rutgers University)
Neil Mattson (Cornell University)

Showcase of greenhouse lighting technology and GLASE research

GLASE Webinar Series

Response of cannabinoid hemp to light quantity

Ricardo Hernandez & Neil Mattson
North Carolina State University & Cornell University

Response of cannabinoid hemp to light quantity and quality

GLASE Webinar Series

Grower Panel: Small Scale CEA

Bob Jones The Chef's Garden	Jeffrey Orkin Greener Route
Tyler Baras Area 2 Farms	Brian Harris HortAmericas (moderator)

Panel: Small-Scale CEA Growers

Cornell CALS College of Agriculture and Life Sciences

hortlamp.uga.edu



**Lighting
Approaches to
Maximize
Profits**



United States
Department of
Agriculture

National Institute
of Food
and Agriculture

This work is funded by USDA-NIFA-SCRI Award Number # 2018-51181-28365
Project 'Lighting Approaches to Maximize Profits'



LAMP Lighting Calculators

- ▼ 'Unlimited lighting' calculator
- ▼ 'Unlimited lighting' calculator in EXCEL
- ▼ 'How large should my lighting system be' calculator
- ▼ 'How often will I reach my target DLI' calculator
- ▼ 'How many fixtures do I need?' calculator
- ▼ DLI Interactive Maps - United States



**Lighting
Approaches to
Maximize
Profits**

Welcome to our 'How large should my lighting system be' calculator!

With this calculator, users specify on how many days of year they want to be able to reach the target DLI (expressed as a percentage of 365 days). After entering what percentage of days you want to reach the target DLI, the calculator will determine the required lighting capacity, and provide a graphical summary of the lighting conditions you can expect in your greenhouse. This lighting system also estimates the demand charge, associated with the use of the lighting system. This calculator is particularly useful for the design of new lighting installations.

Enter Greenhouse Location

Location Name

(Enter a unique identifier for your Location)

Zip Code

(5 digits)

Electricity Rate (\$/kWh)

Step 1

Enter:

- Location name
- Zip code
- Electricity rate

Enter Greenhouse Design

Update Gear Icon First

Design Name

gutter connect

Click gear to customize lighting % of area by month



Length (ft)

120

Width (ft)

180

Greenhouse

Transmission (%) ?

60

Enter Greenhouse Design

Step 2A

Enter:

- Length
- Width
- Transmission % (typically) 45-70%

Target DLI (mol/m²/day) ?

17

Lighting Efficacy (umol/J) ?

3.0

Percentage of Days Where
You Reach Target DLI (%) ?

90

Hours on ?

20

Monthly Demand Charge
Price (\$/kW) ?

6

Save

Step 2B

Enter:

- Target DLI
- Lighting efficacy (typically 1.2 – 3.0+ $\mu\text{mol}/\text{J}$)
- Percentage of day where you reach target DLI
 - Is 100% necessary? Requires greater installation
- Hours on, ex:
 - Lettuce can be lit continuously
 - Fruiting crops require 4-6 hr dark period
- Demand charge for electricity (\$/kW)
 - Based on highest usage in a single 15-minute period during the month

Results

Location

Grand Rapids, MI

Design

gutter connect

Update

Adjust

Reset

Download Results

Download Adjusted Results

Press the Update Button to view results

WARNING: Press the Adjust Button to adjust the supplemental DLI capacity **AFTER** clicking on the chart

Press the Reset Button to revert changes

Monthly Area Lighting %

Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%	100%

Grower Input

Greenhouse Transmission (%)	Target DLI (mol/m ² /day)	Lighting Efficacy (umol/J)	Electricity Cost (\$/kWh)	Hours On	Demand Charge (\$/kW/month)	Percentile (%)	Area (ft ²)
60.00	17.00	3.00	0.10	20.00	6.00	90.00	21600.00

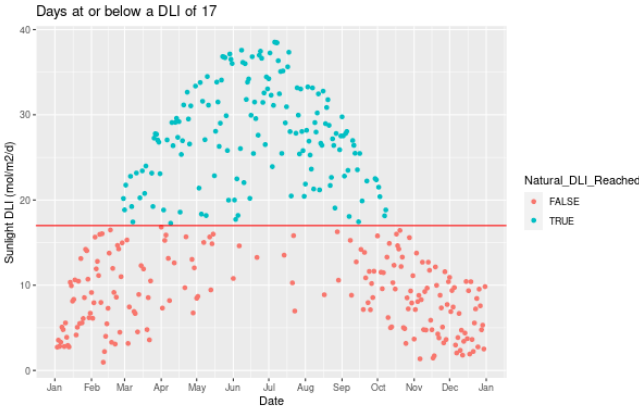
Annual Lighting Cost

\$ Per ft ²	\$ Per acre	\$ Total Design
1.435	62,519	31,001

Annual Demand Cost

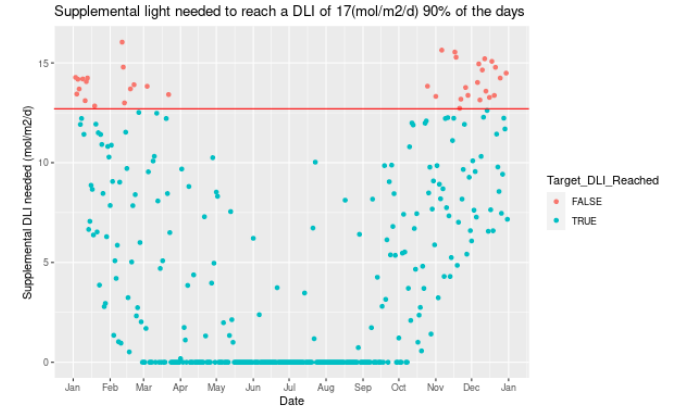
\$ Per ft ²	\$ Per acre	\$ Total Design
0.393	17,135	8,496

Sunlight (accounting for transmission)



Red line indicates the target DLI of 17(mol/m²/d)

Supplemental Light



led line indicates the maximum supplemental DLI needed, which is 12.7(mol/m²/d)

Weekly Lighting Cost

Week	\$ Per ft ²	\$ Per acre	\$ Total Design
1	0.079	3,448	1,710
2	0.065	2,837	1,407
3	0.056	2,422	1,201
4	0.048	2,110	1,046

Required Lighting System Capacity

176 umol/m²/s

Max Supplemental DLI Capacity

12.7 mol/m²/d

Comparing 100% vs. 90% of days with target met

Annual Lighting Cost

\$ Per ft2	\$ Per acre	\$ Total Design
1.435	62,519	31,001

Annual Lighting Cost

\$ Per ft2	\$ Per acre	\$ Total Design
1.481	64,492	31,979

Annual Demand Cost

\$ Per ft2	\$ Per acre	\$ Total Design
0.393	17,135	8,496

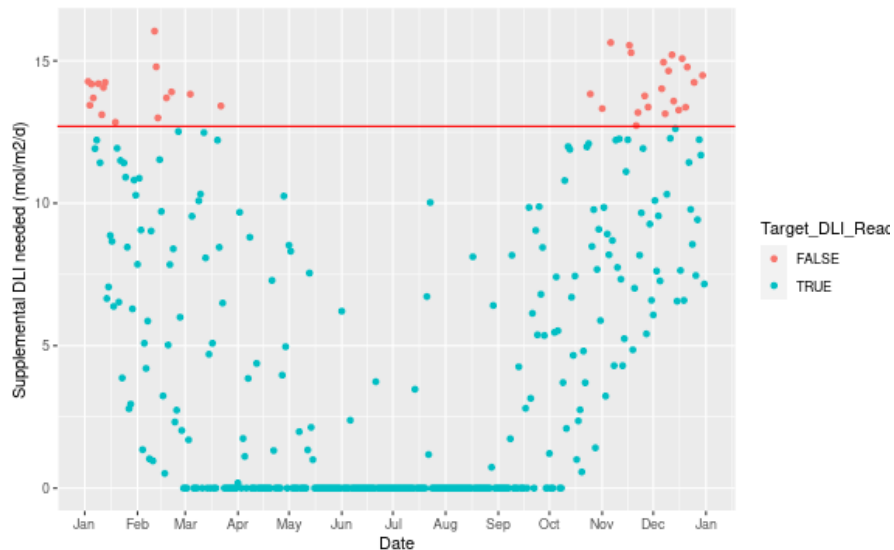
Annual Demand Cost

\$ Per ft2	\$ Per acre	\$ Total Design
0.497	21,637	10,729

90% of days

target met

100% of days



Red line indicates the maximum supplemental DLI needed, which is 12.7(mol/m²/d)

Required Lighting System
Capacity

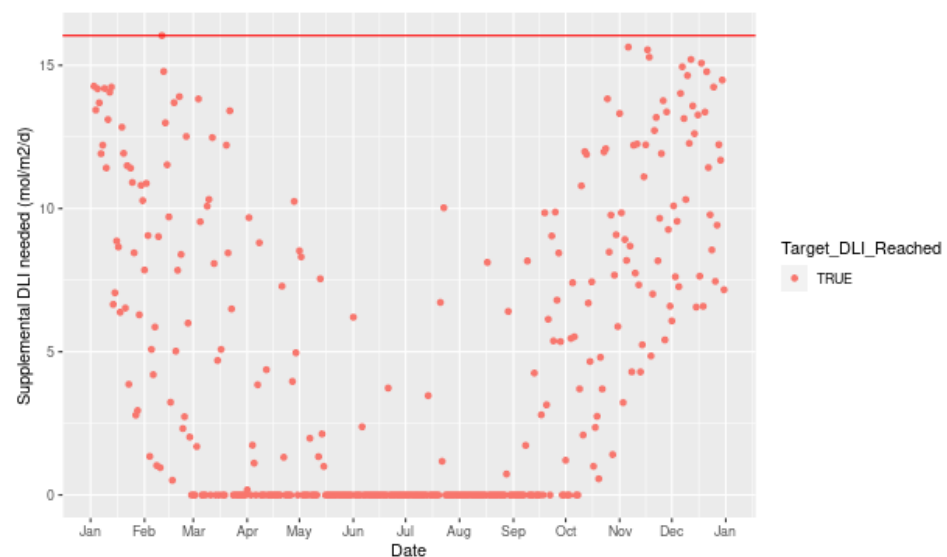
176 $\mu\text{mol}/\text{m}^2/\text{s}$

Max Supplemental DLI Capacity

12.7 mol/m²/d

90% of days

target met



Red line indicates the maximum supplemental DLI needed, which is 16.04(mol/m²/d)

Required Lighting System
Capacity

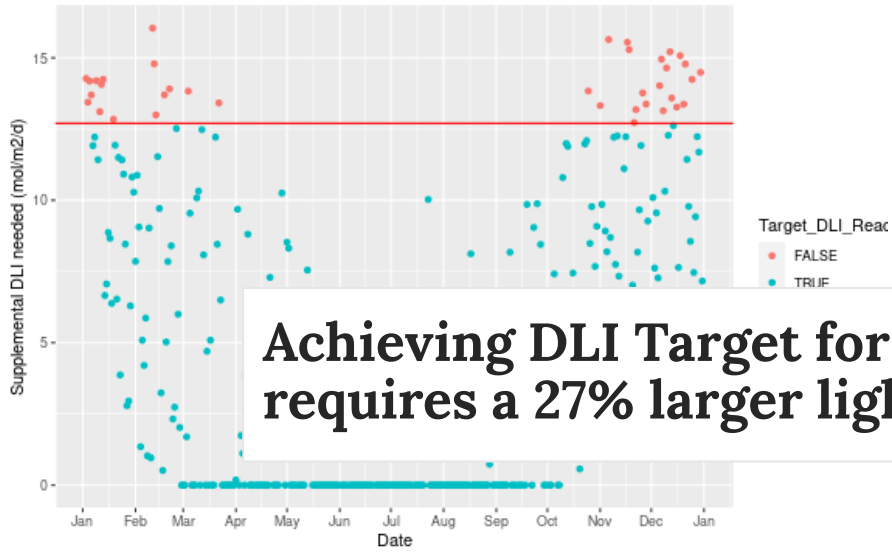
223 $\mu\text{mol}/\text{m}^2/\text{s}$

Max Supplemental DLI Capacity

16.04 mol/m²/d

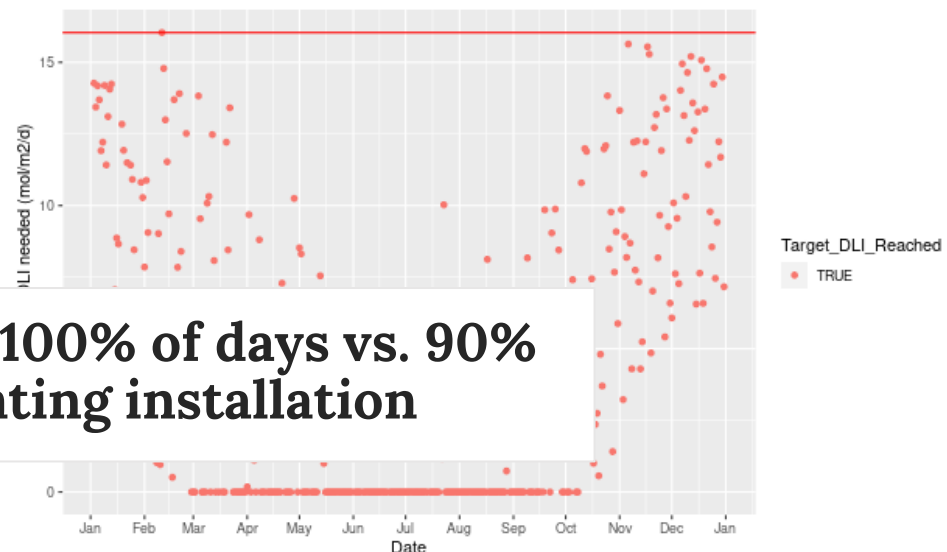
100% of days





Achieving DLI Target for 100% of days vs. 90% requires a 27% larger lighting installation

Red line indicates the maximum supplemental DLI needed, which is 12.7(mol/m²/d)



Red line indicates the maximum supplemental DLI needed, which is 16.04(mol/m²/d)

Required Lighting System Capacity

176 $\mu\text{mol}/\text{m}^2/\text{s}$

Max Supplemental DLI Capacity

12.7 mol/m²/d

90% of days



Required Lighting System Capacity

223 $\mu\text{mol}/\text{m}^2/\text{s}$

Max Supplemental DLI Capacity

16.04 mol/m²/d

target met

100% of days



LAMP Lighting Calculators

- ▼ 'Unlimited lighting' calculator
- ▼ 'Unlimited lighting' calculator in EXCEL
- ▼ 'How large should my lighting system be' calculator
- ▼ 'How often will I reach my target DLI' calculator
- ▼ 'How many fixtures do I need?' calculator
- ▼ DLI Interactive Maps - United States

Fixtures needed and electricity cost - Inputs

	A	B	C	D	E
1	LAMPS NEEDED CALCULATOR				
2	estimating lamp needs for greenhouse space				
3	© Neil Mattson, Cornell University 4/23/15				
4	Updated May 2021, note that PPE in $\mu\text{mol}/\text{J}$ is now used				
5	Use the tabs Lamp 1 and Lamp 2 to input the data for tv				
6					
7	Fill in yellow highlighted boxes				
8	200	Target instantaneous light intensity ($\mu\text{mol}/$			
9	1090	Lamp power consumption (W)			
10	43560	Area to light (square feet), note that there			
11	1.80	Photosynthetic photon efficacy (PPE, $\mu\text{mol}/$			
12	10%	percent light lost from edge effects			
13	2000	total hours lights are on per year			
14	\$0.160	cost of electricity (\$/kWh)			
15	\$350	cost of individual light fixture (\$/fixture)			



Hypothetical Fixture 1

HPS DE

- $200 \mu\text{mol m}^{-2} \text{s}^{-1}$
- 2,000 hours annually

Fixtures needed and electricity cost - Results

	A	B	C	D	E	F	G	H
17	Calculations (don't modify these boxes)							
18	4,047	Square meters to light (note 1 square meter = 10.7639 square feet)						
19	1,962	Lamp output $\mu\text{mol/s}$						
20	413	Light fixtures needed without edge effects						
21	459	Light fixtures needed with edge effects						
22	\$160,650	Total cost of light fixtures (assuming edge effects)						
23	1,000,620	kWh of electricity to light this many lamps for the given number of hours						
24	\$160,099	electricity cost (\$/area in cell A8/yr)						
25	\$3.68	electricity cost (\$/square foot/yr)						
26	\$39.56	electricity cost (\$/m ² /yr)						
27								
28	*Note* placement of lamps should be determined by a lighting professional to optimize							
29	Lamps needed may be somewhat more if want uniform lighting at the edges							

Comparing 2 Fixtures

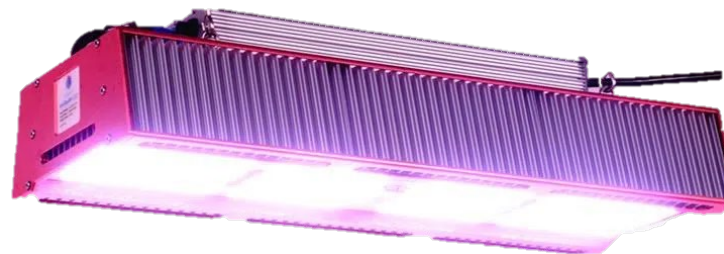
	A	B	C	D	E
7	Fill in yellow highlighted boxes				
8	200	Target instantaneous light intensity ($\mu\text{mol}/\text{r}$)			
9	1090	Lamp power consumption (W)			
10	43560	Area to light (square feet), note that there a			
11	1.80	Photosynthetic photon efficacy (PPE, $\mu\text{mol}/$			
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25	\$3.68	electricity cost (\$/square foot/yr)			
26	\$39.56	electricity cost (\$/m ² /yr)			
27					

Comparing 2 Fixtures



Lamp 1

- DE HPS
- PPE: 1.8 $\mu\text{mol}/\text{J}$
- Cost: \$350



Lamp 2

- LED
- PPE: 3.1 $\mu\text{mol}/\text{J}$
- Cost: \$950

200 $\mu\text{mol m}^{-2} \text{s}^{-1}$ target, 2,000 hours annually
Lighting 1 acre, 10% light loss to edges
Electricity at **\$0.08 vs. \$0.16 / kWh**

Comparing 2 Fixtures

Electricity at \$0.08 / kWh

	A	B	C	D	E	F	G	
28	Summary statistics comparing Lamp 1 vs. Lamp 2 (don't modify these boxes)							
29	\$3.69	Cost to purchase Lamp 1 (\$/sf)						
30	\$10.90	Cost to purchase Lamp 2 (\$/sf)						
31	\$1.84	Electricity cost Lamp 1 (\$/sf/yr)						
32	\$1.07	Electricity cost Lamp 2 (\$/sf/yr)						
33	9.36	Simple payback in years for Lamp 2 vs. Lamp 1 (difference in upfi						
34								
35	*Note* placement of lamps should be determined by a lighting professional							
36		Lamps needed may be somewhat more if want uniform lighting a						

Comparing 2 Fixtures

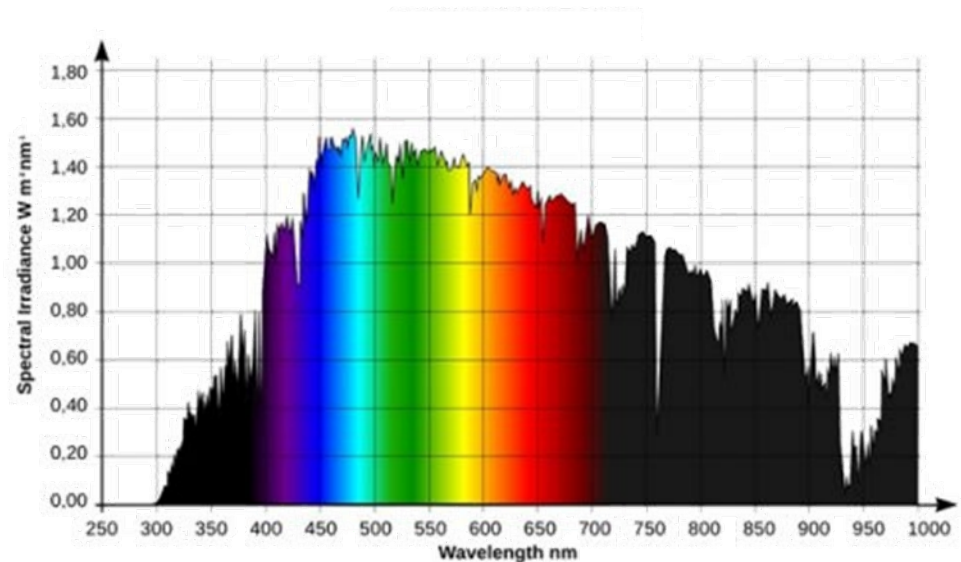
Electricity at \$0.16 / kWh

	A	B	C	D	E	F	G	
28	Summary statistics comparing Lamp 1 vs. Lamp 2 (don't modify these boxes)							
29	\$3.69	Cost to purchase Lamp 1 (\$/sf)						
30	\$10.90	Cost to purchase Lamp 2 (\$/sf)						
31	\$3.68	Electricity cost Lamp 1 (\$/sf/yr)						
32	\$2.13	Electricity cost Lamp 2 (\$/sf/yr)						
33	4.68	Simple payback in years for Lamp 2 vs. Lamp 1 (difference in upfront price / difference in electricity cost)						
34								
35	*Note* placement of lamps should be determined by a lighting professional							
36	Lamps needed may be somewhat more if want uniform lighting a							

Importance of light spectrum

Greenhouse Supplemental Lighting

- 💡 Sunlight provides full spectrum
- 💡 Most spectral studies don't see significant differences in the greenhouse environment
- 💡 Favor high efficacy fixtures unless known crop responses to spectrum



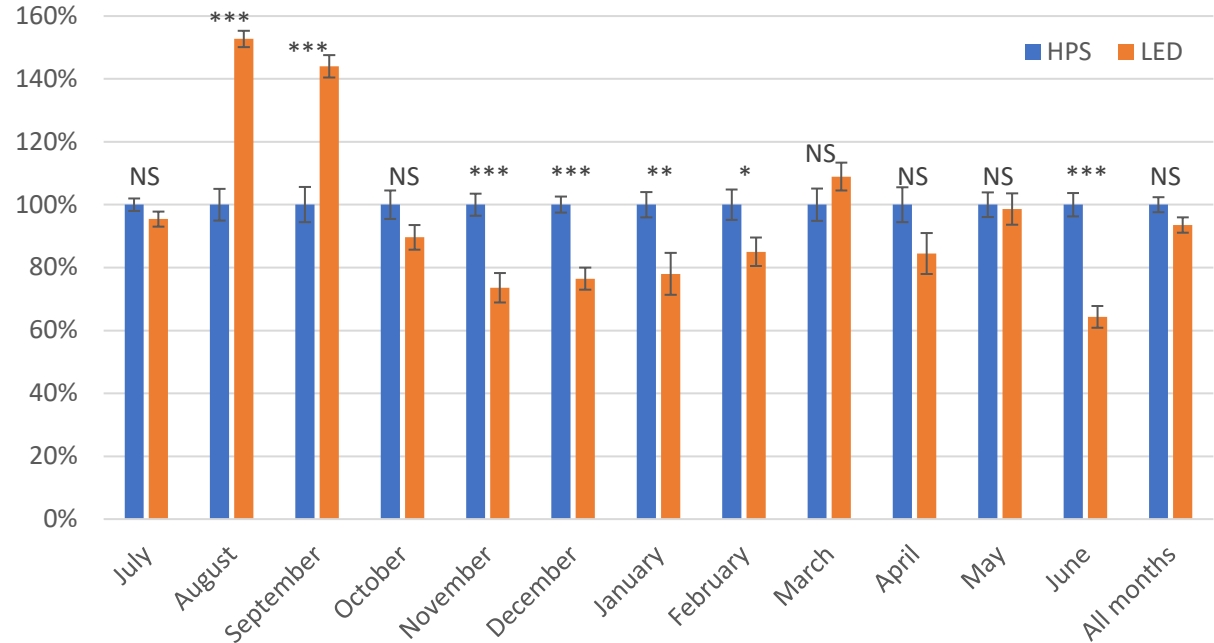
Response of baby leaf greens to greenhouse lighting from LED or HPS



Lettuce results across 12-months

- DLI 17 mol·m⁻²·d⁻¹
- HPS: Gavita Pro 6/750e Flex US DE
- LED: Philips GreenPower toplighting DR/B - Low Blue
- HPS yield favored in Nov. to Feb., plus June
- LED yield favored in Aug. and Sept.
- Averaged across year, yield not impacted by fixture

Lettuce relative fresh yield HPS vs. LED



Importance of light spectrum

Sole-Source Lighting

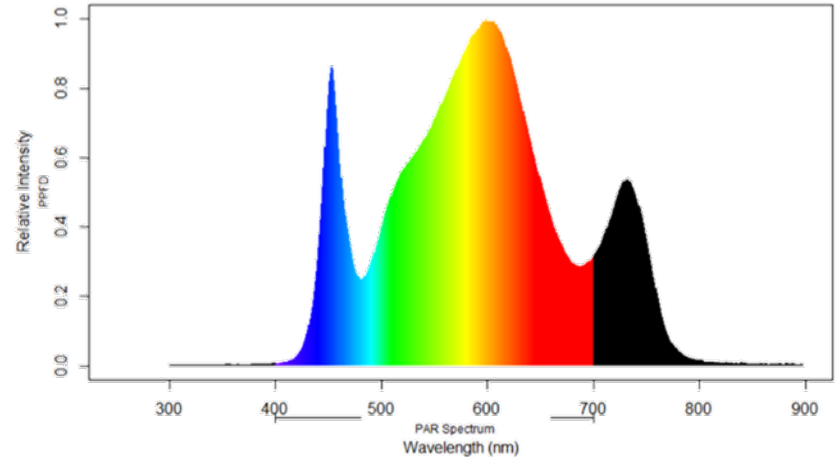
💡 Vertical Farm with leafy greens

💡 Spectral distribution broad spectrum including far-red



Photo: Plenty

5700 K White with Far-Red LED



Questions?



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**Lighting
Approaches to
Maximize
Profits**



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